## **MEAT PROCESSING**

BELTS | KEYLESS LOCKING DEVICES | COUPLINGS | TENSIONERS



### **Engineered Solutions to Keep Processing Plants Running**

Fenner Drives offers problem solving products designed to handle tough agricultural processing environments and provide efficiencies that keep facilities running at top performance.



### RIVE® High Performance Link Belting

Made from a high performance composite polyester/polyurethane material with a high resistance to heat, ammonia and agricultural chemicals, POWERTWIST DRIVE is the perfect solution for meat processing facilities.

- Longer belt life in even the harshest environments
- Faster, easier installation without adjusting components perfect for captive and fixed center drives
- Reduced noise, longer bearing life due to low belt vibration
- Reduced belt inventory make to any length by hand

#### **Available profiles:**

Classical (red) – 3L, Z, A/4L, B/5L, C, D Wedge (blue) – 3V, 5V, SPA, SPB, SPC

#### Perfect for:

Air Condenser Units, Exhaust Fans, Roof Top Units (RTU's), Picker Lines





### **Success Story:** Air Condenser Units - Large Meat Processing Facility

**Annual Cost Savings: \$5,900** 

#### **Problem**

- 1. Rubber V-belts required 30 minutes to change
- 2. Rubber V-belts needed to be replaced every 3 months
- Belts stretched and lost efficiency requiring each belt to be re-tensioned 2-3 times

#### Solution

- 1. POWERTWIST DRIVE requires only 10 minutes to install
- 2. POWERTWIST DRIVE has been running 12+ months
- 3. Reduced the labor time needed for re-tensioning and replacing failed rubber belts



Added Value of POWERTWIST DRIVE	Rubber V-Belts	POWERTWIST DRIVE	Difference
Operating Cost Savings			
Cost of belt used per year	\$142	\$74	\$68
Labor Cost Savings			
Time needed to change belts	\$52	\$3	\$49
Cost of downtime to re-tension belts	\$78	\$0	\$78
Energy Cost Savings			
No stretch means maintained unit efficiency	\$4,116	\$4,075	\$41
Cost Savings per unit per year			\$236
Total Savings for 25 units with POWERTWIST DRIVE			\$5,900

### **B-LOC**« Keyless Bushings

A zero backlash shaft-to-hub connection with none of the operational drawbacks of keyways or set screws.

- Infinite radial and axial adjustments
- Easy installation and removal
- Resists shock and torque reversals eliminating key wallow and fretting corrosion



## **B-LOC**<sub>®</sub> WK Couplings

A zero backlash, rigid mount for hydraulic motors that increases torque transmission, eliminates coupling maintenance and the need for rigid motor mounts.

- Easy to install with less vibration
- Eliminates shaft misalignment
- Compact, double taper design and self-releasing tapers for easy removal

#### Perfect for:

Hydraulic Motors, Kill Floor Conveyors



## Belt Tensioners

Automatically maintain correct drive belt tension ensuring efficient ventilation and optimum air flow through processing plants.

- Reduce system downtime due to periodic belt re-tensioning
- Cut down operating and component replacement costs due to premature belt failure
- Allows belt to be installed without tools

#### Perfect for:

Belt-driven HVAC Systems, Exhaust and Ventilation Fans



### **Belting Solutions for Live Roller Conveyors**





Upgrade live roller conveyors with the longer-lasting, easy-to-install V-belt

- Drop-in replacements for B/5L/17 V-belts and 9/16" round belts
- Engineered to last longer than rubber V-belts, especially on powered roller curves
- Fast, easy installation without dismantling components
- Make to any length by hand



# **EAGLE** Twisted 0-Rings

Easily installed in seconds with no tools and without dismantling line shaft or rollers

- Fast, easy fit reduces downtime no need to dismantle rollers no welding required!
- High coefficient of friction
- Quickly connect with metal or plastic connectors

### **Endless O-Rings**

Replacement 0-rings for line shaft, live roller conveyors and light-duty transfer conveyors.

- Elastic with excellent memory and high coefficient of friction
- Popular 1/8", 3/16", and 1/4" sizes always in stock
- Solid polyurethane construction
- Available in standard, HT and HEHT options

### EAGLE Blue-Green Driver Pad

Don't be fooled by the inferior copycats: we've got the real, original belts.

- Manufactured to OEM specifications
- Always a consistent profile with ideal hole alignment
- Always in stock, ready to go to you!









