

Eagle Freestyle  
Blade Release Tape Replacement

**Caution! Let heater blade cool  
before disassembly.**

1. Remove switch/cap and batteries.



2. Remove two (2) low head socket cap screws from slots on both sides of welder.

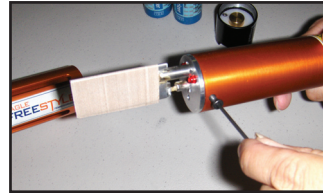


3. Pull battery holders and heater assembly from outer tube.

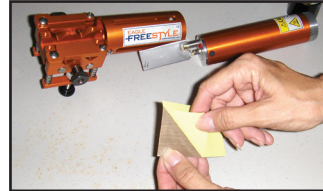


**OVER →**

4. Replace one (1) screw to ensure heater assembly remains in place.



5. Peel off old tape. Carefully remove residue using a clean rag with acetone or denatured alcohol. Use care not damage leads. Remove replacement tape backing.



6. Apply tape as shown. Fold over and overlap tape at bottom of blade. Trim excess leaving 4mm edge. Reassemble.

